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#### New claims

Hydraulic steering system (100) for a vehicle, in 1. particular for a mobile machine, having at least two steering cylinders (1, 2), in which cylinder pistons 5 (3, 4) are displaceable, the position and/or direction of motion of which in the steering cylinders (1, 2) fix the steering angle and/or steering direction of steerable vehicle wheels relative to a body (5) of the vehicle, wherein each of the displaceable cylinder 10 pistons (3, 4) divides the associated steering cylinder (1, 2) into in each case two pressure chambers (6 and 7, 8 and 9), and having an, in terms of the volumetric displacement, variable first hydraulic pump (14), the first port (46) of which is connected, depending on the 15 steering direction to one of the pressure chambers (6, 7) of the first steering cylinder (1) and to one of the pressure chambers (8, 9) of the second steering cylinder (2),

# 20 characterized in

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that the second port (15) of the variable first hydraulic pump (14) is connected in a closed circuit to the other pressure chamber (6, 7) of the first steering cylinder (1) and to the other pressure chamber (8, 9) of the second steering cylinder (2).

 Hydraulic steering system according to claim 1, characterized in

that in each case a first pressure chamber (7; 9)

adjoins the associated cylinder piston (3; 4) with a pressurization area (A1) that is smaller than the pressurization area (A2), with which the in each case

other second pressure chamber (6; 8) adjoins the corresponding cylinder piston (3; 4), and that each port (46; 15) of the hydraulic pump (14) is connected to a first pressure chamber (7; 9) with a smaller pressurization area (A1) and to a second pressure chamber (8; 6) with a larger pressurization area (A2).

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- 3. Hydraulic steering system according to claim 1 or 2, characterized in that the delivery direction of the hydraulic pump (14) operating in two-quadrant mode fixes the steering direction.
- 15 4. Hydraulic steering system according to claim 3, characterized in

  that the pressure medium volume delivered at the first port (46) and/or at the second port (15) of the hydraulic pump (14) operating in two-quadrant mode fixes the steering angle.
- characterized in

  that setting of the swivelling direction of the

  hydraulic pump (14) and of the pressure medium volume
  delivered at the first port (46) and at the second port
  (15) of the hydraulic pump (14) is effected in
  dependence upon a deflection set at a first steering
  organ (43) designed in the style of a steering wheel

  and/or at a second steering organ (44) designed in the
  style of a joystick.

Hydraulic steering system according to claim 4,

 Hydraulic steering system according to claim 5, characterized in

that in dependence upon the deflection of the first and/or second steering organ (43, 44) an adjusting valve (35) is activated.

- Hydraulic steering system according to claim 6, characterized in
- that the deflection of the adjusting valve (35) is

  effected by means of electric actuating solenoids at control ports (40, 41), which receive from the first and/or second steering organ (43, 44) in each case an electrical adjusting signal, which is generated by an electrical transducer (42, 64) and corresponds to the deflection of the first or second steering organ (43, 44).
  - 8. Hydraulic steering system according to claim 7, characterized in
- that the deflection of the adjusting valve (35) is effected by means of the adjusting pressures that act in the control chambers situated at the two control ports (40, 41) and correspond to the deflection of the first or second steering organ (43, 44).

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 Hydraulic steering system according to claim 8, characterized in

that at the first and second port (51, 55) of a variable second hydraulic pump (52) adjusting pressures arise, which correspond to the deflection of the first steering organ (43).

10. Hydraulic steering system according to claim 8 or 9, characterized in

that in a pilot unit (54) two pressure reduction valves (62, 63), the inputs of which are connected in each case to the high-pressure port (19) of a feed pump (17) and to a hydraulic tank (61), generate the adjusting pressures corresponding to the deflection of the second steering organ (44).

10 11. Hydraulic steering system according to one of claims 1 to 10,

### characterized in

that the adjusting valve (35) is a 4/3-way valve,
wherein the first input port (67) thereof is connected
to the high-pressure port (19) of a feed pump (17), the
second input port (68) thereof is connected to a
hydraulic tank (39), the first output port (65) thereof
is connected to a first adjusting pressure chamber (32)
of a variation device (30) and the second output port
(66) thereof is connected to a second adjusting
pressure chamber (33) of the variation device (30).

- 12. Hydraulic steering system according to claim 11, characterized in
- that the variation of the first hydraulic pump (14) in terms of the swivelling direction and the pressure medium volume delivered at its first port (46) and the pressure medium volume delivered at its second port (15) is effected by means of the variation device (30).

13. Hydraulic steering system according to claim 11 or 12, characterized in

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that the first hydraulic pump (14) and the feed pump (17) are driven via a common drive shaft (16) by a mobile machine, in particular by a diesel-driven generating set.

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14. Hydraulic steering system according to one of claims 11 to 13,

## characterized in

that a low-pressure port (18) of the feed pump (17) is connected by a filter (20) to a hydraulic tank (21), and the high-pressure port (19) of the feed pump (17) is connected in each case by a non-return valve (21, 22) to a first hydraulic load line (12), which is connected to the first port (46) of the first hydraulic pump (14), and to a second hydraulic load line (13), which is connected to the second port (15) of the first hydraulic pump (14).

15. Hydraulic steering system according to claim 14,

20 characterized in

that in the first and second hydraulic load lines (12,

13) in each case a non-return valve (47, 40 in

13) in each case a non-return valve (47, 48 is provided.

25 16. Hydraulic steering system according to one of claims 1 to 15,

# characterized in

that with regard to their adjusting piston rods the steering cylinders (1, 2) are oriented relative to one another at an angle  $\alpha$  of up to max. 90°.

# Translator's note

In claim 13 the hydraulic pump is driven by an "Arbeitsmaschine" (mobile machine) but on page 7, line 10 of the description it is driven by an "Antriebsmaschine" (prime mover); a possible error here?

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## Translator's notes

#### Description

Page 1, line 23: "deren Position" - as the pronoun refers to the singular noun "Stellkolben", should "deren" not be "dessen"?

Page 5, lines 12-14: "die beiden Stelldruckkammern … beaufschlagt wird" - plural subject, singular verb.

Page 6, line 34: "kolbenstangeneitigen" should be "kolbenstangenseitigen".

Page 6, line 36: "kolbenseitige Stelldruckkammer 7" (piston-side) should be "kolbenstangenseitige" (piston-rod-side). Not changed.

Page 9, line 34: "Schwenkschreibe" - this is assumed to be a typo for "Schwenkscheibe" (swash plate).

Page 10, line 11: "Stellventils 31" - 31 should be 35. Not changed.

Page 14, line 26: "Druckminderventile 60 und 63" (pressure reduction valves 60 and 63) - 60 should be 62. Not changed.

#### Claims

In claim 11 (original set of claims) the number "1" is missing after "Ansprüche" but this is corrected in the new set of German claims. Not changed in the translation of the original claims.

In claim 13 (both sets of claims) the hydraulic pump is driven by an "Arbeitsmaschine" (mobile machine) but on page 7, line 10 of the description it is driven by an "Antriebsmaschine" (prime mover); a possible error here?